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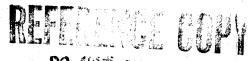
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- The Letallurgicheskiy Zavod Dzerzhinskiy (Dzerzhinskiy Metallurgical Flant) was In the northern part of Dneprodzerzhinsk (43°30°N/34°37°E). The pland had spur tracks to the Dnepropetrovsk (46°27°N/34°59°E) - Kiev (50°27°N/36°32°N) double-track railroad line and a harbor, docated near the blast formice department.
- 2. The plant was founded in 1886. Then the Soviets retreated in 1941, they destroyed part of the plant. The plant was reconstructed during the Corner occupation and was called the "Kamenskoye Iromvorks". During the Portiet reoccupation the plant was again seriously damaged, especially the southeastern and southern plant sections. The reconstruction of the plant was started immediately after the ond of the war. Parts of the blast Surrace department, of the agglemerating installation (Agglomericanlage), and the steel and rolling departments resumed operation in early 1943. Nost of the seriously danaged scutheastern section of the plant was reconstructed by late 1949. The restored installations are said to be nodern.
- The plant consisted of a blast furnace department with seven blast furnaces; a steel department consisting of the open-hearth plants Nos. 1, 2, are 3, and of I Bessener convertor plant; a rolling department composed of 1 blecting will, 1 universal rolling will, 1 rolling will for rails and girders, 1 rolling will for medium structural chapes, I relling mill for small structural chapes, 1 wire rolling mill, and I sheet rolling mill; 2 foundries; I wheel set deportment with 1 axle forge and, allegedly 1 tire rolling mill; several rechine shops, including 1 latheshop equipped with 1 turning and boring mill for especially large pieces, and I roll turning latheshop; and I punching department for artillery shells. The latter department was allegedly separated from the rest of the plant after the war and became Plant No 6. Secondary and auxiliary installations included 1 agglomerating installation, 1 coling plant, I dolomite kiln installation, I brickyard, I samuill, I coment factory, and storage dumps for one, flux materials, coke, and coal. (1)
- In the fall of 1949, the blast furnace department allegedly had seven blast furnaces set up in groups. The northern group consisted of blast furnaces No 7 and 8 which were the most modern and largest furnaces in the plant. The total daily capacity of the furnaces No. 1, 2, 3, 5, and 5 was 2,000 tons, the daily capacity of furnace No. 7 was 800 to 900 tens, and of furnace No. 8 was 1,200 to L400 tone of pig iron. (2)

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According to Soviet press reports, the 1951 pig iron production was scheduled to be increased 7.5 percent over 1950 without adding new production facilities. This would correspond to an improvement of the average utilization coefficient from 0.82 to 0.78. In late 1951, the modern blast furnace No.7 reached a utilization coefficient of 0.71 to 0.72. The present production capacity of the plant definitely exceeds the prewar figure and may range from 1.3 to 1.5 million tons of pig iron per year. The improvement was achieved by expanding the blast furnace capacity and by nodernizing the equipment, resulting in a better utilization of the installations.

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totaling 215 chambers. The daily capacity ranged from 4,500 tons to 5,000 tons of coke. The nitrogen plant is not shown in the sketch.

(4) According to previous information, in 1941 the steel department had three Bessemer converters of 14 tons capacity each and 10 open-hearth furnaces including 4 with capacities of 31 to 35 tons, 1 with a capacity of 60 tons, 1 of 75 tons, 1 of 110 tons, 1 of 145 tons, 1 of 185 tons and 1 of 200 tons. The annual capacity was 341,000 tons of open-hearth steel and 389,000 tons of Bessemer steel.

the steel department was considerably expanded after the war by the accitton of 3 medium and 1 large open-hearth furnaces, and 1 Bessemer converter. How-

ever, Beviet posturar press reports only mention up to ten open-hearth furnaces. The posturar production of the open-hearth furnaces has been readly increased. The devict press published the following average around produc-

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tion figures:

1935 - 2.80 tons of steel per square meter of hearth surface in 2h hours

1940 - 3.31 " " " " " " " "

In 1951, the average production of the open-hearth furnaces was increased to 6.5h tons per square meter daily for the normal smelting process and to 6.2h tons for the rapid smelting process. The number of rapid smeltings was also increased considerably, especially in the modern open-hearth Department No.2 which was equipped with larger furnaces. In mid-1951, Department No.2 almost doubled its 19h0 stool production. In 1951, the total production of open-hearth stool was scheduled to be 25 percent higher than in 1950 without adding new production installations. The present annual productive capacity is estimated at 1.3 million tons of open-hearth steel and 0.3 million tons of Dessemer steel.

the plant had, in 19h0 and/or 19h1, an old and a new blocking mill with

and 0.3 million tons of Lessener steel.

the plant had, in 1940 and/or 1941, an old and a new blocking mill with an annual capacity of 240,000 tons, a girder and rail rolling will with an annual capacity of 240,000 tons, a girder and rail rolling will for modium dised shapes with an annual capacity of 110,000 tons, and a rolling mill for small structural shaper with an annual capacity of 170,000 tons, and a rolling mill for plates and sheets with an annual capacity of 92,000 tons of rolled products. According to source, the old installations have been restored.

and put into operation. It is also known from Soviet press remorts that 1991 production was scheduled to se 30 percent more than the 1990 production, without adding new installations. According to Soviet press publications of mid-1991, the requirements of the rolling mill departments could not be not, committee high raw steel production of the framerica. Daw steel

therefore, had to be supplied from other plants.

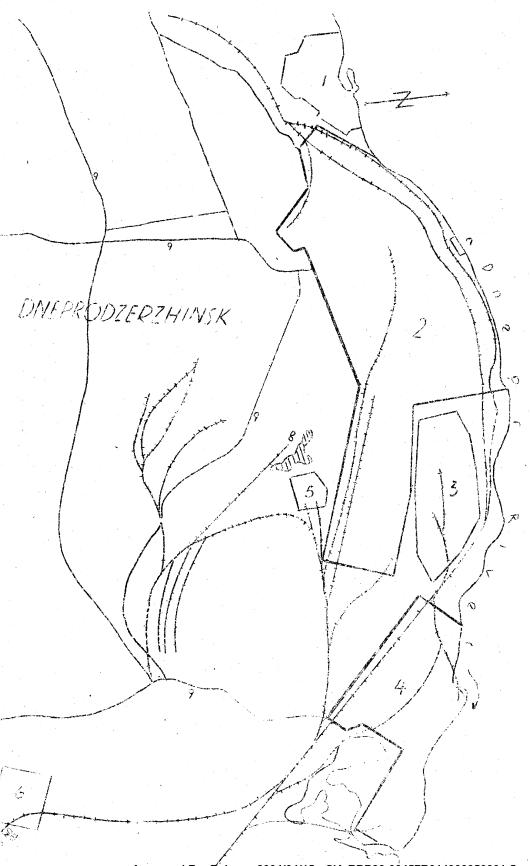
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	(5)	the TRUS Steam and Power Plant in Dneprodzerzhinsk Had an installed capacity of about 200,000 kw. in 1940 and 1941 and was connected by a 150,000 volt line with the	
		Depro 313 hydro-electric station near Zaporozhye(h70h97h/3501145). The plant-owned steam and power station of the Deprodzerzhinsk fromworks had an installed capacity of about 21,000 km. The prevarelectric power consumption of the netallurgical plant, including the coke plant, and of the tewn and the railroad car factory amounted to 20,000 km.	

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Location Sketch of the Dzerzhinskiy Estallurgical Plant.

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Attachment	1:		

Legenda

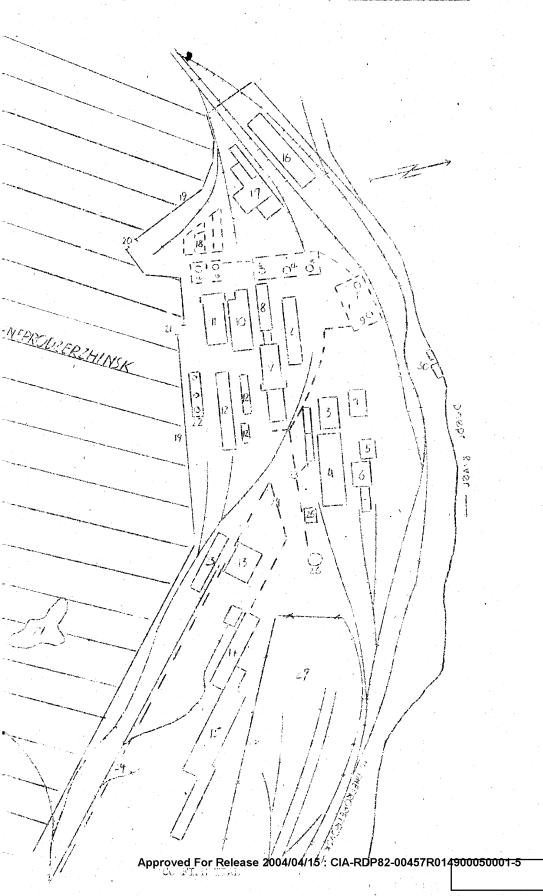
- 1. GING Steam and Power Plant.
- 2. Dzerzhinskiy Ironworks
- 3. Gaseta Pravda Railroad Car Flant.
- h. Colling plant.
- 5. Transformer station.
- 6. Driekyard.
- 7. Harbor.
- 8. Leke.
- 9. Streets.

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Attachment

Layout Sketch of the Dzerzhinskiv Metallurgical Plant



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Legend:

- 1. Blast furnace department consisting of 7 blast furnaces with bot-blast stoves, blast-furnace gas cleaning installations and foundry shops.
 - a, b, c, d, and e are clast Furnaces Desil, 2, 3, 5, and 5,
 - f, and g are blast Farnaces Rec. 7 and 3.
- 2. Open-hearth Plant No2, consisting of 5 or 6 spen-hearth furnaces with a capacity of 90 to 110 tons each.
- 3. Bessemer plant, equipped with 3 or a converters of 16 tens each.
- h. Holling mill for rails and pirders.
- 5. Poilerhouse with coal-fired boilers.
- 6. Power plant, allegedly equipped with 5 generators of 1,000 km. each for direct current, and 2 turbo-generators for alternating current, with an installed capacity of 8,000 km.
- 7. Suilding, housing the blowers.
- 8. Open-hearth/Co.1, equipped with L open-hearth furneces with a capacity of about 40 tons each.
- 9. Rolling mill, for small structural shapes, and wive rolling talk.
- 10. Folling mill, for medium simuetural suspes.
- 11. Rolling mill.
- 12. Repairshop and machine shops; foundries; pattern making shop; wheel set department with 1 adde forge, equipped with 2 deviet 2-ten steam harmers, 3 American 1-ten electric harmers, 2 Jerman and 1 American steam harmers of 0.75 ton each, two 10-ten crames, and 3 annealing furnaces. Allegodly, there was also a tire rulling mill.
- 13. Open-hearth Flant Nr. 3, equipped with h open-hearth furraces of 150 to 180 tens capacity each.
- U. Cleoning mill.
- 15. Universal rolling mill.
- 16. Agglomorating installation (Agglomericanlage), with pac-fired reasting furnaces.
- 17. Slag processing installation.
- 18. Storage dwap for coke, ore, and fluxes.
- 19. Plant boundary.
- 20. Untrance.
- 21. Zain entrance.

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- 23. Workshops or installations of unknown use.
- 24. Above-ground gas pipe live from the coking plant to the ironworks.
- 25. Sator basin.
- 26. Jas tank.
- 27. Gazoba : rawda Bailrood Car Plant.
- 20. Mondo of the mailroad cor plant.
- 29. Lako.
- 30. larbor.